

Welcome to the next **INNOVATION** in **CUTTING STONE, BRICK & BLOCK**

VALUE ADDED BENEFITS & FEATURES

- DDM Concut will analyze the composition of the material and custom engineer a blade and bond specific to your machine, material and application
- Blades and bonds are engineered to provide reliable, consistent performance and wear to deliver a smooth, even finish
- Bonds engineered and designed to reduce material chipping and spalling
- Laser welded segments (up to 54" dia.) prevent losing segments, including on older machines
- Silent cores available to achieve OSHA decibel requirements
- Freer cutting bonds allow for deeper depths of cut per pass

APPLICATIONS >>>> **BLOCK BRICK STONE STONE VENEER MEMORIAL STONES**

BLADE SELECTION GUIDE

	TABLE SAW BLADES		LARGE DIAMETER BRIDGE SAW BLADES (MULTI-PASS CUT)	LARGE DIAMETER BELT FEED SAW BLADES (SINGLE PASS CUT)
	1-2 HP (14-20")	5 HP (20-24")	20-30 HP (24-48")	30-50HP (36-40")
Quartz, Very hard stone	SOES		S10DS	
Clay Brick, Marble	SOES	S10DS DSLPU100 MS200	S10DS	SOCA, S10DS
Granite	S10DS DSLPU100	DSLPU100 MS200	SDB607/608 SDB338/339 SDB280/281 SDB287/288 SDB311/312 5M	S10GA
Limestone, Slate, Bluestone	S30GA, S30GA, RSPTS			
Concrete Paver Brick	DUAL	HARDSCAPE		
Concrete Block	NCSA	NCSA 40PSB	40PSB	

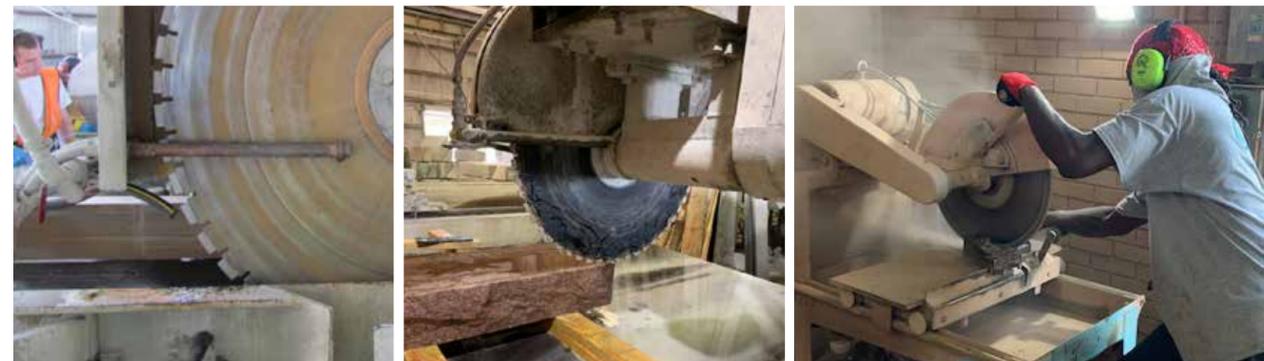
GRINDING BUTTONS			
	PART #	DESCRIPTION / GRIT	SIZE
	Button-20-25/30-HEX	Coarse	.750" x .550"/.100"
	Button-40-30/40-HEX	Coarse	.750" x .550"/.100"
	Button-40-60/80-HEX	Medium	.750" x .550"/.100"
	Button-40-80/100	Medium	.750" x .550"/.100"
	Button-60-30/40-HEX	Coarse	.750" x .550"/.100"
	Button-195/8	For Glass & Ceramics	.750" x .550"/.100"

GRINDING PLATE

DDM Concut designs these large grinding plates for use on a Sawing Systems grinder. Retipping is available.



GRINDING PLATE – LARGE (8 PLATES PER HEAD)			
PART #	DESCRIPTION / GRIT	SIZE	SEGMENTS PER PLATE
GR.Plate-601-Coarse	30/40 Grit	10" x 2" Plate	10 to 18
GR.Plate-601-Medium	80/100 Grit	10" x 2" Plate	10 to 18
GR.Plate-601-Fine	100/120 Grit	10" x 2" Plate	10 to 18
GRINDING PLATE – SMALL (20 PLATES PER HEAD)			
PART #	DESCRIPTION / GRIT	SIZE	SEGMENTS PER PLATE
Plate-700-Coarse	30/40 Grit	3" x 1" Plate	3
Plate-700-Medium	80/100 Grit	3" x 1" Plate	3
Plate-700-Fine	100/120 Grit	3" x 1" Plate	3
Plate-800-Coarse	50/60 Grit		
Plate-800-Medium	80/100 Grit		
Plate-GH18-P650-Coarse	Plate with 4 segments for block		
Plate-T4720-Large	Large Plate for Sawing Systems		



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MADE IN
USA



We have two US manufacturing facilities that provide national coverage. This means greater production flexibility and capacity, which translates to even better product accessibility and delivery for our customers.



**DIXIE
DIAMOND**

STONE Series



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STONE Series



SAW BLADES: BRICK, CLAY, CONCRETE PAVERS & GRANITE

Saw Blades are also offered with Silent Cores, multiple Arbor Sizes, and a variety of Bolt Hole Patterns. Call for Quotes.

DSLPU100 SERIES GRANITE, BRICK, CONCRETE PAVERS, CLAY	
PART #	SIZE / DESCRIPTION
DSLPU10010110	10 x 110
DSLPU10012110	12 x 110
DSLPU10014115	14 x 115
DSLPU10014125	14 x 125
DSLPU10016125	16 x 125
DSLPU10020140	20 x 140
DSLPU10024155	24 x 155

MASONRY BLADES WET CUTTING	
PART #	SIZE / DESCRIPTION
WM-10PSB	Soft Segment for hard aggregate
WM-20PSB	Medium Soft Segment for hard aggregate
WM-40PSB	Medium Segment for medium aggregate
WM-50PSB	Medium Hard Segment for soft aggregate
WM-60PSB	Hard Segment for soft aggregate

THIN VENEER / LARGE DIAMETER STONE BLADES

DDM Concut offers a full range of options in customized thin veneer and large diameter stone blades. These blades are custom-manufactured based on machine specifications, stone type and other job requirements. We offer solutions for:

- Custom bonds
- Custom arbors
- Silent Cores
- Variety of diameters from 2 to 12 feet
- Multiple hole patterns are available
- Provide segments for customers doing on-site retipping

DDM Concut manufactures large diameter blades according to customer specifications. Please call us for a quote.

HARDSCAPER HS SERIES CONCRETE, BRICK, BLOCK, LANDSCAPE BLOCK & STONE	
PART #	SIZE / DESCRIPTION
HS12125	12 x 125
HS14125	14 x 125
HS16125	16 x 125

RSPTS SERIES ALL TYPES OF STONE, HARD GRANITE, SOFT & ENGINEERED STONE, CONCRETE BLOCK	
PART #	SIZE / DESCRIPTION
RSPTS14125	14 x 125
RSPTS16125	16 x 125

GRANITE CUTTING BLADES WET CUTTING	
PART #	SIZE / DESCRIPTION
WSG-5M	Wet Stone Granite Blade

Blades are custom manufactured and offered in a wide selection of sizes and kerfs

BULLNOSE/CHAMFER AND PROFILE WHEELS

DDM Concut's Bullnose/Chamfer and Profile Wheel are designed to be run on the DDM Concut Super Saw or any other heavy duty block saw with fixed head capabilities. The 12" diameter head has 36 bullnose segments that will quickly and smoothly bullnose any concrete block. Chamfering segments and custom radiuses are available.

	PART #	SIZE
	PFWS-12-1-B	12" Diameter head w/1" Bullnose
	BULLNOSE PLATE SEG 1"	Grinding Segment w/ Plate 1in Bullnose
	CB-BULLNOSE-HEAD-F-A3.5	Bullnose; 80/100; 1.5" Wide x 1" R; A 3.5"; DP .313" x 5pcs; BHC 4.375"
	BULLNOSE PLATE SEG 1"	Grinding Segment w/ Plate 1in Bullnose

	SPECIAL SHAPE PROFILE TOOLS	
	PART #	SIZE
	PFWS-300-45-B-C-A60	12"(300mm) x Demi-Bullnose 45m m x Coarse 50/60grits x A60mm
	PFWS-350-45-EB-C-A100	14"(350mm) x Edge Breaker x 45mm x Coarse x A100, 4 Drive
	PFWS-350-45-V-C-A100	14"(350mm) x Full Bullnose 4 5mm x Coarse 50/60grits x 100mm
	PFWS-350-45-V-F-A100	14"(350mm) x Full Bullnose 45m m x Fine 140/170grits x 100mm a
	PFWS-350-51/65-DE-C-A100	14"(350mm) x Dual Bevel x 51/65mm x Coarse 50/60 Grits x A100mm
	PFWS-350-51/65-DE-F-A100	14"(350mm) x Dual Bevel x 51/65mm x Fine 140/170 Grits x A100mm
	PFWS-200-45/31-DE-C-A38	Dual Bevel Wheel, 200mm x 45/ 31mm x 50/60, Coarse x A38mm
	PFWS-200-45/31-DE-F-A38	Dual Bevel Wheel, 200mm x 45/31 x 140/170grits ,Fine x A38mm
	PFWS-200-45-V-COARSE-A38	OD200mm x 45mm Wide x Full Bullnose x Coarse x A38mm
	PFWS-200-45-V-FINE-A38	OD200mm x 45mm Wide x Full Bullnose x Fine x A38mm
	PFWS-200-50-EB-C-A38	Edge Breaker
	PFWS-200-51/65-DE-C-A38	Dual Bevel Wheel, 200mm x 50.8/6 4.8mm x Coarse x A38mm
	PFWS-200-51/65-DE-F-A38	Dual Bevel Wheel, 200mm x 50.8/6 4.8mm x 80/10 x A38
	RSPB-12112	12" x 1 1/2" Rockstar Planing Blade
	RSPB-12114A3.5	12" x 1-1/4" x A3.5", DP .313" x 5pcs, BHC 4.375", Planning Wheel

GRINDING/BURNISHING HEADS

DDM Concut produces grinding heads for all major brands of block and precast grinding machinery. Just a few of our products are shown here and many custom variations are available. Please call us for information and a quote.

CB-2000 SERIES GRINDING HEADS				
	PART #	SIZE / DESCRIPTION	SEGMENTS PER HEAD	GRIT
	CB-2000-375/400	20" Block Turbo Grinding Head	60	Coarse, Medium and Fine
	CB-2000-375/400L	20" Block Turbo Grinding Head - Reverse Rotation	60	Coarse, Medium and Fine

GH18 SERIES HEAD & GRINDING SEGMENTS			
	PART #	SIZE / DESCRIPTION	GRIT
	10-018-Bolt-AMP	18" Mounting Plate for 32 pcs of 3" Segments	
	GR.SEG-700-Coarse-L	3"x.375"x.400"	30/50
	GR.SEG-650-Medium-L	3"x.375"x.400"	80/100
	GR.SEG-P200/Fine-L	3"x.375"x.400"	120/140
	GR.SEG-P250-VFine-L	3"x.375"x.400"	170/200
	GR.SEG-800-Coarse-L	3"x.375"x.400"	30/50
	GR.SEG2-650-Coarse	2"x.375"x.400"	40/50
	GR.SEG2-650-Medium	2"x.375"x.400"	80/100
	GR.SEG2-P200-Fine	2"x.375"x.400"	120/140
	GR.SCREW-3/4	Grinding Head Screw 10-32 x 3/4"	
	GH-18-Coarse	18" Block Grinding Head Coarse, Offset Hole	30/50
	GH-18-Fine-P160	18" Block Grinding Head Fine, Offset Hole	120/140
	GH-18-Medium-P150	18" Block Grinding Head Medium, Offset Hole	80/100
	GH-18-CMF	18" Block Grinding Head Coarse, Medium, Fine, Offset hole	30/50 80/100 120/140
* Center mounting hole available			
	Plate-GH18-P200-Fine	Plate with 4 segments for 18" Block Grinder Fine, Offset hole	120/140
	Plate-GH18-P650-Coarse	Plate with 4 segments for 18" Block Grinder Coarse, Offset hole	30/40
	GH18-CMF-Plate	Plate with 4 segments for 18" Block Grinder Coarse, Medium, Fine, Offset hole	30/50 80/100 120/140
* Center mounting hole available			
	10-018-P100	BLANK 18" RING BACK PLATE Center and Offset holes	